

Work Order ID 151719

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Item ID: D2647 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Cap
Start Date: 10/5/2016 Start Qty: 10.00 ***10*** Cust Item ID:
Required Date: 10/7/2016 Req'd Qty: 10.00 ***10*** Customer:
Reference:

Approvals: Process Plan: VS Date: 10/15/16 Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D2647	Rev F								
100	FLOW WATER JET	0.00							
100									
Waterjet	Memo	0.03							
FLOW CNC Waterjet	1-Cut as per Dwg D2647 Dwg Rev: <u>F</u> Prog Rev: <u>F</u> 2-Deburr if necessary								
110	QC2- Inspect parts off machine FAI/FAIB	0.00							
110									
QC	Memo	0.02							
Quality Control									
120	QC8- Inspect parts - second check	0.00							
120									
QC	Memo	0.03							
Quality Control									

PR 10/10/15

10

10

PR 10/10/15

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N900040100

Setup Start *NS1*

Stop *NS2*

10

Cust Item ID:

Start Date: 10/5/2016 **Start Qty:** 10.00

10

Customer:

Required Date: 10/7/2016 **Req'd Qty:** 10.00

Reference:

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

**Insp.
Stamp**

Identify as per dwg & Stock Location:

0.00

150

Packaging

Packaging

Memo

0.02

STOCK IN SKIDTUBE CELL
LOCATION : LG001

160

QC21- Final Inspection - Work Order Release

0.00

160

QC

Quality Control

Memo

0.17

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Picklist Print

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Work Order ID: 151719

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Parent Item: D2647

D2647

Parent Item Name: Cap

Start Date: 10/5/2016

Required Date: 10/7/2016

Start Qty: 10.00

Required Qty: 10.00

Comments: IPP Rev:D99.01.25Re-formatDM
IPP: E 06.11.15 waterjet EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6S.080		Purchased		No		100	sf	118.4700	0.1597	1.681053			

M6061T6S 080

6061-T6 .080 Sheet

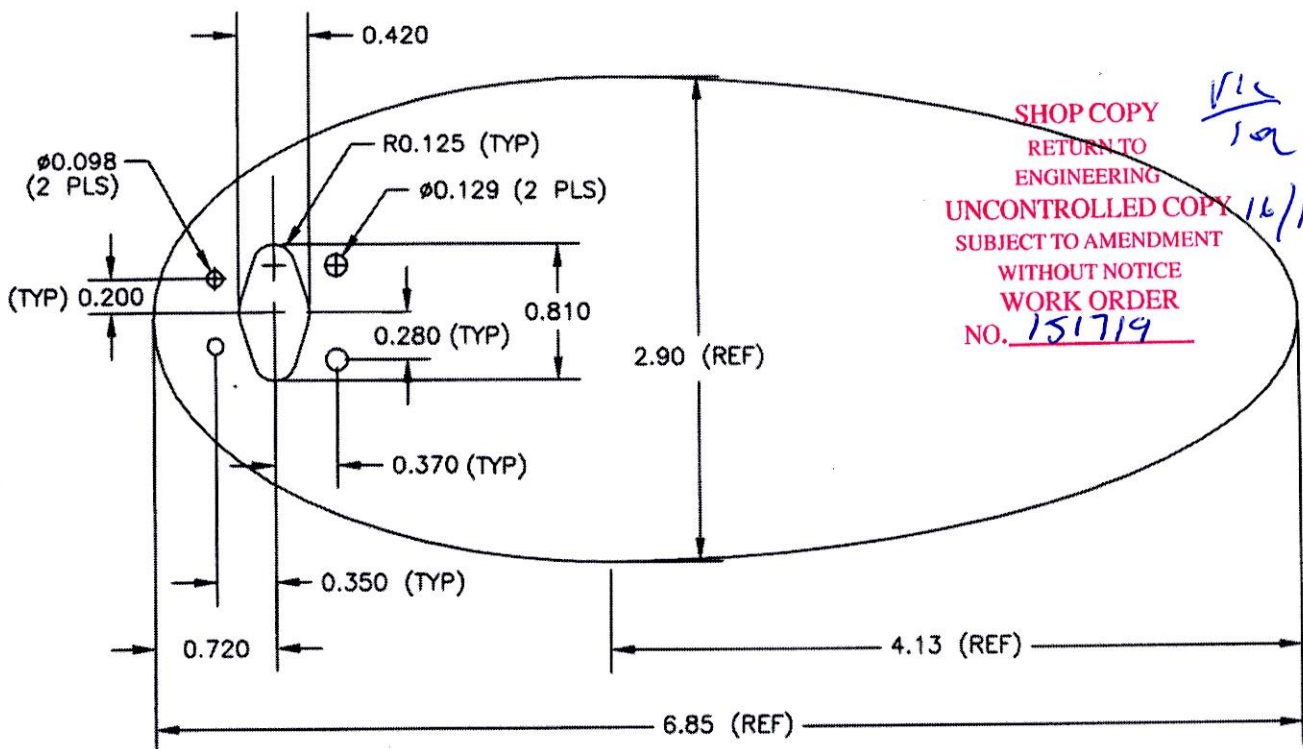
PR 10/10/15

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
MAT020	118.47	
134217	9.1	
m132772	4.3	
m133587	7.7	
m133828	2.6	
m134551	7	
m134830	21.9	
m135147	21.9	
m135377	8.1	
m135559	35.87	1.7



DESIGN #	DRAWN BY RT	DART AEROSPACE USA, INC. BELLEVUE, WA	
CHECKED #	APPROVED #	DRAWING NO. D2647	REV. F SHEET 1 OF 1
DATE 00.05.26		TITLE CAP	SCALE NTS
A	97.03.25	NEW ISSUE	
B	97.06.27	CHANGED SHAPE	
C	97.09.15	REMOVE FRONT PLATE	
D	97.11.06	ADD RIVET HOLES	
E	98.01.15	ADD 5052 MATERIAL (TSR A245)	
F	00.05.26	MAKE FROM D2794	

RELEASED
00.06.09



THIS PART CAN BE MADE FROM D2794

MATERIAL: 6061-T6 (QQ-A-250/11) OR
5052-H32 (QQ-A-250/8) 0.080 THICK
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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